

**NEW
PRODUCT!**

Cutting tools for Swiss Automatic Lathe

Solid Carbide Small Dia. Internal Machining Tools

Boring, Grooving, Threading



Small dia. internal machining tools

ASI CUTTING TOOL SERIES

Three types were launched at the same time!



Boring



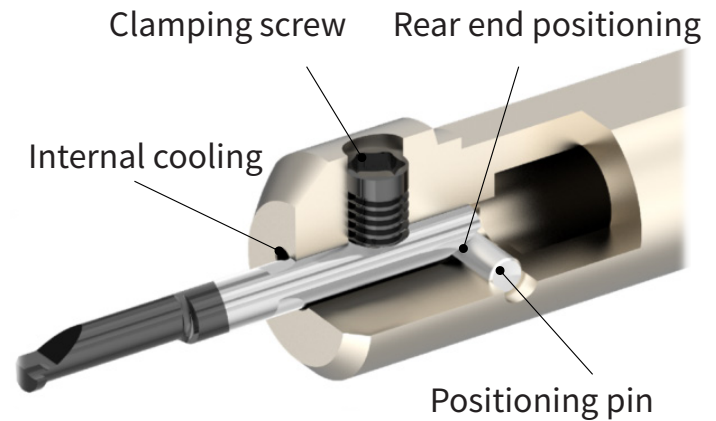
Face grooving



Threading



Grooving



- For small dia. internal machining
- Solid carbide cutting tools
- Min. machining dia. **0.5mm**

- ✓ Sleeve holder with coolant hole
- ✓ With positioning function
- ✓ With high positioning repeatability

New PVD Grade AP220U



Good surface quality

Special coated surface can resist BUE

Suitable for different materials

Good anti-oxidation and high temperature resistance ensures good performance on steel, stainless steel, heat-resistant alloy turning.

Good wear resistance

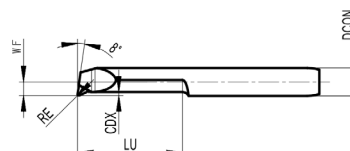
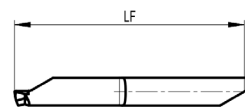
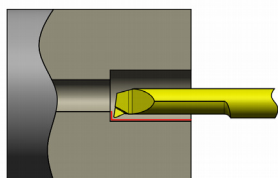
Optimized internal stress of substrate improved chipping resistance and wear resistance

Excellent stability

New super fine crystal carbide substrate with high toughness is good for stable machining

Products

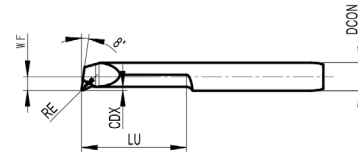
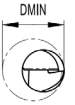
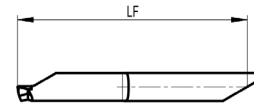
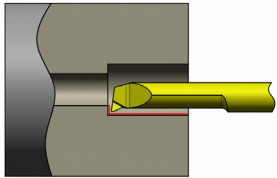
ASIB T Type - Small dia. boring tool



Product Code	Dimension (mm)							AP220U	
	DCON	RE	WF	LF	DMIN	LU	CDX	R	L
ASIBR/L 04T000-0602	4	0	0.3	27.3	0.6	2.5	0.1	●	●
ASIBR/L 04T000-0703	4	0	0.3	27.3	0.7	3.5	0.1	●	●
ASIBR/L 04T000-0804	4	0	0.4	27.3	0.8	4	0.1	●	●
ASIBR/L 04T000-0905	4	0	0.4	27.3	0.9	5	0.1	●	●
ASIBR/L 04T005-1004	4	0.05	0.5	27.3	1	4	0.1	●	●
ASIBR/L 04T005-1006	4	0.05	0.5	27.3	1	6	0.1	●	●
ASIBR/L 04T010-1004	4	0.1	0.5	27.3	1	4	0.1	●	●
ASIBR/L 04T010-1006	4	0.1	0.5	27.3	1	6	0.1	●	●
ASIBR/L 04T005-1706	4	0.05	0.7	27.3	1.7	6	0.2	●	●
ASIBR/L 04T005-1709	4	0.05	0.7	27.3	1.7	9	0.2	●	●
ASIBR/L 04T010-1706	4	0.1	0.7	27.3	1.7	6	0.2	●	●
ASIBR/L 04T010-1709	4	0.1	0.7	27.3	1.7	9	0.2	●	●
ASIBR/L 04T005-2206	4	0.05	1	27.3	2.2	6	0.2	●	●
ASIBR/L 04T005-2209	4	0.05	1	27.3	2.2	9	0.2	●	●
ASIBR/L 04T010-2206	4	0.1	1	27.3	2.2	6	0.2	●	●
ASIBR/L 04T010-2209	4	0.1	1	27.3	2.2	9	0.2	●	●
ASIBR/L 04T010-2213	4	0.1	1	32.3	2.2	13	0.2	●	●
ASIBR/L 04T003-2710	4	0.03	1.2	27.3	2.7	10	0.2	●	●
ASIBR/L 04T005-2710	4	0.05	1.2	27.3	2.7	10	0.2	●	●
ASIBR/L 04T005-2715	4	0.05	1.2	32.3	2.7	15	0.2	●	●
ASIBR/L 04T015-2710	4	0.15	1.2	27.3	2.7	10	0.2	●	●
ASIBR/L 04T015-2715	4	0.15	1.2	32.3	2.7	15	0.2	●	●
ASIBR/L 04T003-3210	4	0.03	1.5	27.3	3.2	10	0.2	●	●
ASIBR/L 04T005-3215	4	0.05	1.5	32.3	3.2	15	0.2	●	●
ASIBR/L 04T005-3220	4	0.05	1.5	37.3	3.2	20	0.2	●	●
ASIBR/L 04T015-3210	4	0.15	1.5	27.3	3.2	10	0.2	●	●
ASIBR/L 04T015-3215	4	0.15	1.5	32.3	3.2	15	0.2	●	●
ASIBR/L 04T015-3220	4	0.15	1.5	37.3	3.2	20	0.2	●	●

Products

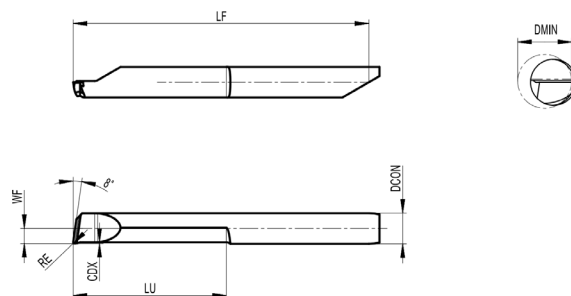
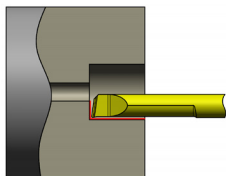
ASIB T type - Small dia. boring tool



Product Code	Dimension (mm)							AP220U	
	DCON	RE	WF	LF	DMIN	LU	CDX	R	L
ASIBR/L 04T003-4210	4	0.03	2	27.3	4.2	10	0.3	●	●
ASIBR/L 04T005-4215	4	0.05	2	32.3	4.2	15	0.3	●	●
ASIBR/L 04T005-4220	4	0.05	2	37.3	4.2	20	0.3	●	●
ASIBR/L 04T005-4225	4	0.05	2	42.3	4.2	25	0.3	●	●
ASIBR/L 04T015-4210	4	0.15	2	27.3	4.2	10	0.3	●	●
ASIBR/L 04T015-4215	4	0.15	2	32.3	4.2	15	0.3	●	●
ASIBR/L 04T015-4220	4	0.15	2	37.3	4.2	20	0.3	●	●
ASIBR/L 04T015-4225	4	0.15	2	42.3	4.2	25	0.3	●	●
ASIBR/L 05T005-5220	5	0.05	2.5	42.3	5.2	20	0.5	●	●
ASIBR/L 05T005-5230	5	0.05	2.5	52.3	5.2	30	0.5	●	●
ASIBR/L 05T020-5210	5	0.2	2.5	32.3	5.2	10	0.5	●	●
ASIBR/L 05T020-5220	5	0.2	2.5	42.3	5.2	20	0.5	●	●
ASIBR/L 05T020-5225	5	0.2	2.5	47.3	5.2	25	0.5	●	●
ASIBR/L 05T020-5230	5	0.2	2.5	52.3	5.2	30	0.5	●	●
ASIBR/L 05T020-5235	5	0.2	2.5	57.3	5.2	35	0.5	●	●
ASIBR/L 05T020-5240	5	0.2	2.5	62.3	5.2	40	0.5	●	●
ASIBR/L 06T005-6220	6	0.05	3	42.3	6.2	20	0.5	●	●
ASIBR/L 06T020-6215	6	0.2	3	37.3	6.2	15	0.5	●	●
ASIBR/L 06T020-6220	6	0.2	3	42.3	6.2	20	0.5	●	●
ASIBR/L 06T020-6225	6	0.2	3	47.3	6.2	25	0.5	●	●
ASIBR/L 06T020-6230	6	0.2	3	52.3	6.2	30	0.5	●	●
ASIBR/L 06T020-6235	6	0.2	3	57.3	6.2	35	0.5	●	●
ASIBR/L 06T020-6240	6	0.2	3	62.3	6.2	40	0.5	●	●

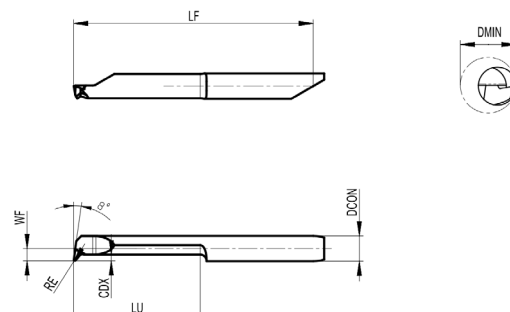
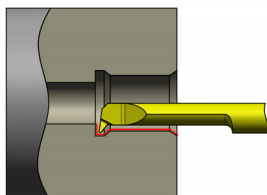
Products

ASIB E Type - Small dia. boring tool



Product Code	Dimension (mm)							AP220U	
	DCON	RE	WF	LF	DMIN	LU	CDX	R	L
ASIBR 04E008-4230	4	0.08	2	52.3	4.2	30	0.5	●	●
ASIBR/L 04E015-4210	4	0.15	2	27.3	4.2	10.3	0.5	●	●
ASIBR/L 04E015-4220	4	0.15	2	37.3	4.2	20.3	0.5	●	●
ASIBR/L 04E015-4225	4	0.15	2	42.3	4.2	25.3	0.5	●	●
ASIBR/L 04E020-4215	4	0.2	2	32.3	4.2	15.3	0.3	●	●
ASIBR 05E008-5240	5	0.08	2.5	67.3	5.2	40	0.5	●	-
ASIBR/L 05E020-5210	5	0.2	2.5	32.3	5.2	10.2	0.6	●	●
ASIBR/L 05E020-5215	5	0.2	2.5	37.3	5.2	15	0.5	●	●
ASIBR/L 05E020-5220	5	0.2	2.5	42.3	5.2	20.3	0.6	●	●
ASIBR/L 05E020-5225	5	0.2	2.5	47.3	5.2	25.4	0.5	●	●
ASIBR/L 05E020-5230	5	0.2	2.5	52.3	5.2	30.5	0.6	●	●
ASIBR 06E008-6245	6	0.08	3	72.3	6.2	45	0.5	●	-
ASIBR/L 06E020-6215	6	0.2	3	37.3	6.2	15.2	0.8	●	●
ASIBR/L 06E020-6220	6	0.2	3	42.3	6.2	20.3	0.8	●	●
ASIBR/L 06E020-6225	6	0.2	3	47.3	6.2	25.4	0.8	●	●
ASIBR/L 06E020-6230	6	0.2	3	52.3	6.2	30.5	0.5	●	●
ASIBR/L 06E020-6240	6	0.2	3	62.3	6.2	40	0.5	●	●

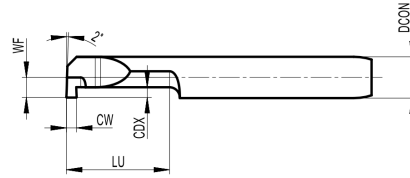
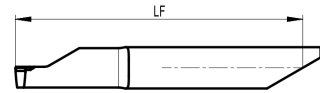
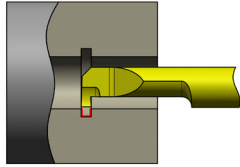
ASIB V type - Small dia. boring tool



Product Code	Dimension (mm)							AP220U	
	DCON	RE	WF	LF	DMIN	LU	CDX	R	L
ASIBR/L 04V015-4220	4	0.15	2	37.3	4.2	20	0.8	●	●
ASIBR/L 05V015-5225	5	0.15	2.5	47.3	5.2	25	1	●	●
ASIBR/L 06V015-6230	6	0.15	3	52.3	6.2	30	1.8	●	●

Products

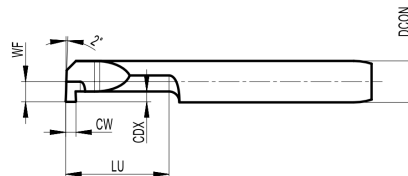
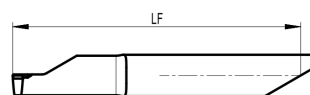
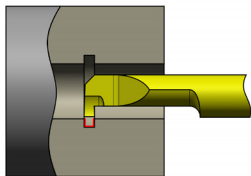
ASIG S type - Small dia. internal grooving tool



Product Code	Dimension (mm)							AP220U	
	DCON	CW	WF	LF	DMIN	LU	CDX	R	L
ASIGR/L 05S150-5210	5	1.5	2.5	32.3	5.2	10	1	●	●
ASIGR/L 05S150-5215	5	1.5	2.5	37.3	5.2	15	1	●	●
ASIGR/L 05S150-5220	5	1.5	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05S150-5225	5	1.5	2.5	47.3	5.2	25	1	●	●
ASIGR/L 05S150-5230	5	1.5	2.5	52.3	5.2	30	1	●	●
ASIGR/L 05S150-5235	5	1.5	2.5	57.3	5.2	35	1	●	●
ASIGR/L 05S200-5210	5	2	2.5	32.3	5.2	10	1	●	●
ASIGR/L 05S200-5215	5	2	2.5	37.3	5.2	15	1	●	●
ASIGR/L 05S200-5220	5	2	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05S200-5225	5	2	2.5	47.3	5.2	25	1	●	●
ASIGR/L 05S200-5230	5	2	2.5	52.3	5.2	30	1	●	●
ASIGR/L 06S100-6210	6	1	3	32.3	6.2	10	1.8	●	●
ASIGR/L 06S100-6215	6	1	3	37.3	6.2	15	1.8	●	●
ASIGR/L 06S100-6220	6	1	3	42.3	6.2	20	1.8	●	●
ASIGR/L 06S100-6225	6	1	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06S100-6230	6	1	3	52.3	6.2	30	1.8	●	●
ASIGR/L 06S100-6235	6	1	3	57.3	6.2	35	1.8	●	●
ASIGR/L 06S100-6240	6	1	3	62.3	6.2	40	1.8	●	●
ASIGR/L 06S150-6210	6	1.5	3	32.3	6.2	10	1.8	●	●
ASIGR/L 06S150-6215	6	1.5	3	37.3	6.2	15	1.8	●	●
ASIGR/L 06S150-6220	6	1.5	3	42.3	6.2	20	1.8	●	●
ASIGR/L 06S150-6225	6	1.5	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06S150-6230	6	1.5	3	52.3	6.2	30	1.8	●	●
ASIGR/L 06S150-6235	6	1.5	3	57.3	6.2	35	1.8	●	●
ASIGR/L 06S200-6210	6	2	3	32.3	6.2	10	1.8	●	●
ASIGR/L 06S200-6215	6	2	3	37.3	6.2	15	1.8	●	●
ASIGR/L 06S200-6220	6	2	3	42.3	6.2	20	1.8	●	●
ASIGR/L 06S200-6225	6	2	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06S200-6230	6	2	3	52.3	6.2	30	1.8	●	●

Products

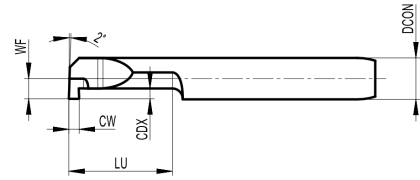
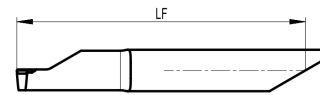
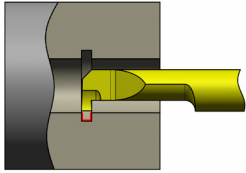
ASIG S type- Small dia. internal grooving tool (Circlip)



Product Code	Dimension (mm)							AP220U	
	DCON	CW	WF	LF	DMIN	LU	CDX	R	L
ASIGR/L 04S078-4210	4	0.78	2	27.3	4.2	10	0.8	●	●
ASIGR/L 04S078-4215	4	0.78	2	32.3	4.2	15	0.8	●	●
ASIGR/L 04S078-4220	4	0.78	2	37.3	4.2	20	0.8	●	●
ASIGR/L 04S078-4225	4	0.78	2	42.3	4.2	25	0.8	●	●
ASIGR/L 05S078-5210	5	0.78	2.5	32.3	5.2	10	1	●	●
ASIGR/L 05S078-5215	5	0.78	2.5	37.3	5.2	15	1	●	●
ASIGR/L 05S078-5220	5	0.78	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05S078-5225	5	0.78	2.5	47.3	5.2	25	1	●	●
ASIGR/L 05S078-5230	5	0.78	2.5	52.3	5.2	30	1	●	●
ASIGR/L 05S078-5235	5	0.78	2.5	57.3	5.2	35	1	●	●
ASIGR/L 05S117-5210	5	1.17	2.5	32.3	5.2	10	1	●	●
ASIGR/L 05S117-5215	5	1.17	2.5	37.3	5.2	15	1	●	●
ASIGR/L 05S117-5220	5	1.17	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05S117-5225	5	1.17	2.5	47.3	5.2	25	1	●	●
ASIGR/L 05S117-5230	5	1.17	2.5	52.3	5.2	30	1	●	●
ASIGR/L 05S117-5235	5	1.17	2.5	57.3	5.2	35	1	●	●
ASIGR/L 05S157-5210	5	1.57	2.5	32.3	5.2	10	1	●	●
ASIGR/L 05S157-5215	5	1.57	2.5	37.3	5.2	15	1	●	●
ASIGR/L 05S157-5220	5	1.57	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05S157-5225	5	1.57	2.5	47.3	5.2	25	1	●	●
ASIGR/L 05S157-5230	5	1.57	2.5	52.3	5.2	30	1	●	●
ASIGR/L 05S198-5210	5	1.98	2.5	32.3	5.2	10	1	●	●
ASIGR/L 05S198-5215	5	1.98	2.5	37.3	5.2	15	1	●	●
ASIGR/L 05S198-5220	5	1.98	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05S198-5225	5	1.98	2.5	47.3	5.2	25	1	●	●
ASIGR/L 05S198-5230	5	1.98	2.5	52.3	5.2	30	1	●	●

Products

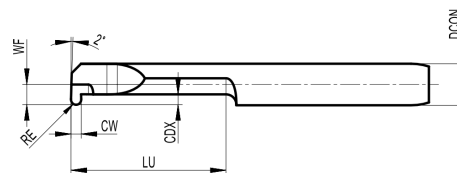
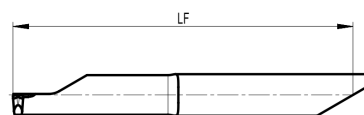
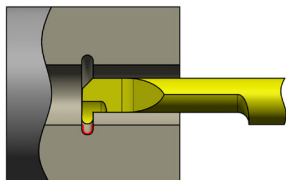
ASIG S type- Small dia. internal grooving tool (Circlip)



Product Code	Dimension (mm)							AP220U	
	DCON	CW	WF	LF	DMIN	LU	CDX	R	L
ASIGR/L 06S078-6210	6	0.78	3	32.3	6.2	10	1.8	●	●
ASIGR/L 06S078-6215	6	0.78	3	37.3	6.2	15	1.8	●	●
ASIGR/L 06S078-6220	6	0.78	3	42.3	6.2	20	1.8	●	●
ASIGR/L 06S078-6225	6	0.78	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06S078-6230	6	0.78	3	52.3	6.2	30	1.8	●	●
ASIGR/L 06S078-6235	6	0.78	3	57.3	6.2	35	1.8	●	●
ASIGR/L 06S117-6210	6	1.17	3	32.3	6.2	10	1.8	●	●
ASIGR/L 06S117-6215	6	1.17	3	37.3	6.2	15	1.8	●	●
ASIGR/L 06S117-6220	6	1.17	3	42.3	6.2	20	1.8	●	●
ASIGR/L 06S117-6225	6	1.17	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06S117-6230	6	1.17	3	52.3	6.2	30	1.8	●	●
ASIGR/L 06S117-6235	6	1.17	3	57.3	6.2	35	1.8	●	●
ASIGR/L 06S117-6240	6	1.17	3	62.3	6.2	40	1.8	●	●
ASIGR/L 06S157-6210	6	1.57	3	32.3	6.2	10	1.8	●	●
ASIGR/L 06S157-6215	6	1.57	3	37.3	6.2	15	1.8	●	●
ASIGR/L 06S157-6220	6	1.57	3	42.3	6.2	20	1.8	●	●
ASIGR/L 06S157-6225	6	1.57	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06S157-6230	6	1.57	3	52.3	6.2	30	1.8	●	●
ASIGR/L 06S157-6235	6	1.57	3	57.3	6.2	35	1.8	●	●
ASIGR/L 06S157-6240	6	1.57	3	62.3	6.2	40	1.8	●	●
ASIGR/L 06S198-6210	6	1.98	3	32.3	6.2	10	1.8	●	●
ASIGR/L 06S198-6215	6	1.98	3	37.3	6.2	15	1.8	●	●
ASIGR/L 06S198-6225	6	1.98	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06S198-6235	6	1.98	3	57.3	6.2	35	1.8	●	●

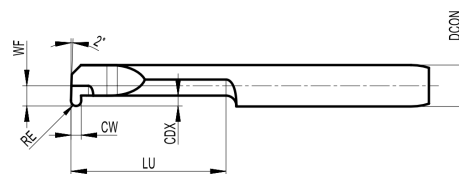
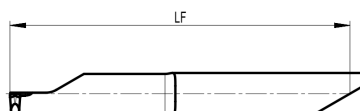
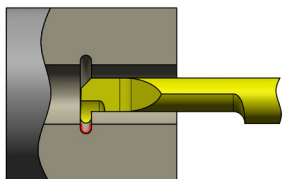
Products

ASIG R type - Small dia. internal grooving tool



Product Code	Dimension (mm)							AP220U	
	DCON	RE	WF	LF	DMIN	LU	CDX	R	L
ASIGR/L 04R100-4215	4	1	2	32.3	4.2	15	0.8	●	●
ASIGR/L 05R100-5220	5	1	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05R150-5220	5	1.5	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05R200-5220	5	2	2.5	42.3	5.2	20	1	●	●
ASIGR/L 06R100-6225	6	1	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06R150-6225	6	1.5	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06R200-6225	6	2	3	47.3	6.2	25	1.8	●	●

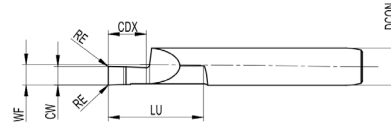
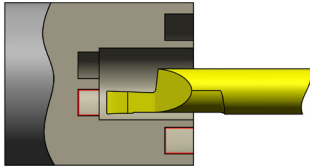
ASIG R type- Small dia. internal grooving tool (circlip)



Product Code	Dimension (mm)							AP220U	
	DCON	RE	WF	LF	DMIN	LU	CDX	R	L
ASIGR/L 04R117-4215	4	1.17	2	32.3	4.2	15	0.8	●	●
ASIGR/L 05R117-5220	5	1.17	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05R163-5220	5	1.63	2.5	42.3	5.2	20	1	●	●
ASIGR/L 05R198-5220	5	1.98	2.5	42.3	5.2	20	1	●	●
ASIGR/L 06R117-6225	6	1.17	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06R163-6225	6	1.63	3	47.3	6.2	25	1.8	●	●
ASIGR/L 06R198-6225	6	1.98	3	47.3	6.2	25	1.8	●	●

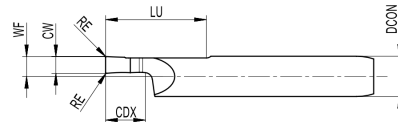
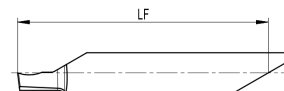
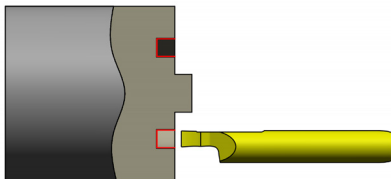
Products

ASIF A type- Small dia. internal face grooving tool (inward offset)



Product Code	Dimension (mm)								AP220U	
	DCON	CW	WF	RE	LF	DAXN	LU	CDX	R	L
ASIFR/L 06A100-6215	6	1	3	0.15	37.3	6.2	15	2	●	●
ASIFR/L 06A150-6215	6	1.5	3	0.15	37.3	6.2	15	3	●	●
ASIFR/L 06A200-6215	6	2	3	0.15	37.3	6.2	15	4	●	●
ASIFR/L 06A250-6215	6	2.5	3	0.15	37.3	6.2	15	5	●	●
ASIFR/L 06A300-6215	6	3	3	0.15	37.3	6.2	15	6	●	●
ASIFR/L 08A200-8015	8	2	3	0.2	44.3	8	15	15	●	●
ASIFR/L 08A250-8010	8	2.5	3	0.2	39.3	8	10	10	●	●
ASIFR/L 08A300-8010	8	3	3	0.2	39.3	8	10	10	●	●
ASIFR/L 08A300-8015	8	3	3	0.2	44.3	8	15	15	●	●
ASIFR/L 08A400-8010	8	4	3	0.2	39.3	8	10	10	●	●
ASIFR/L 08A400-8015	8	4	3	0.2	44.3	8	15	15	●	●

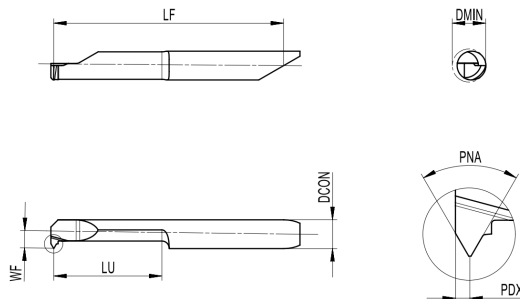
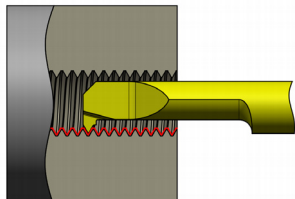
ASIF B type- Small dia. internal face grooving tool (outward offset)



Product Code	Dimension (mm)								AP220U	
	DCON	CW	WF	RE	LF	DAXN	LU	CDX	R	L
ASIFR/L 06B100-6215	6	1	3	0.15	37.3	6.2	15	2	●	●
ASIFR/L 06B150-6215	6	1.5	3	0.15	37.3	6.2	15	3	●	●
ASIFR/L 06B200-6215	6	2	3	0.15	37.3	6.2	15	4	●	●
ASIFR/L 06B250-6215	6	2.5	3	0.15	37.3	6.2	15	5	●	●
ASIFR/L 06B300-6215	6	3	3	0.15	37.3	6.2	15	6	●	●

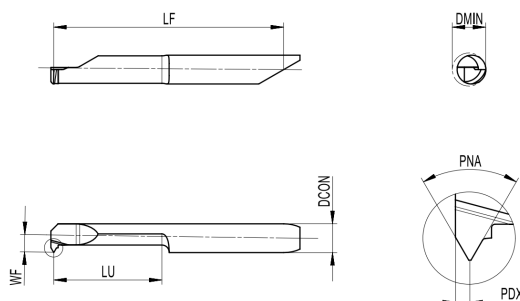
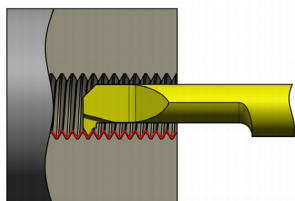
Products

ASIT V type - Small dia. internal universal threading tool



Product Code	Dimension (mm)								AP220U	
	DCON	PDX	PNA	WF	LF	P	DMIN	LU	R	L
ASITR/L 04V050-4215	4	0.4	60°	2	32.7	0.5~0.7	4.2	15	●	●
ASITR 05V050-5215	5	0.4	60°	2.5	37.7	0.5~0.75	5.2	15	●	-
ASITR 05V070-5115	5	0.5	60°	2.4	37.8	0.7~1	5.1	15	●	-
ASITR/L 05V100-4815	5	0.6	60°	2.3	37.9	1~1.25	4.8	15	●	●
ASITR 06V100-6215	6	0.6	60°	3	37.9	1~1.25	6.2	15	●	-
ASITR/L 06V125-6215	6	0.8	60°	3	38.1	1.25~1.5	6.2	15	●	●
ASITR/L 06V150-6215	6	1	60°	3	38.3	1.5~1.75	6.2	15	●	●

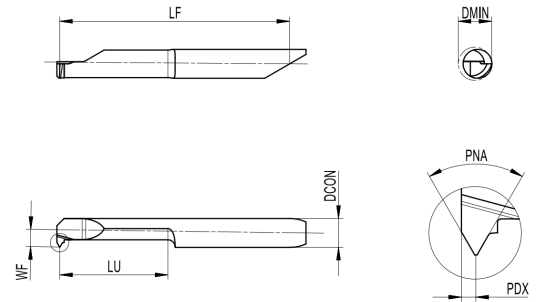
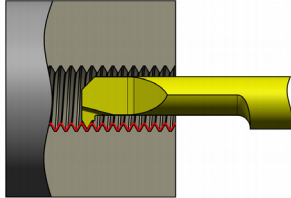
ASIT M type - Small dia. internal ISO threading tool



Product Code	Dimension (mm)								AP220U	
	DCON	PDX	PNA	WF	LF	P	DMIN	LU	R	L
ASITR 04M050-4215	4	0.4	60°	2	32.7	0.5	4.4	15	●	-
ASITR 04M070-4215	4	0.5	60°	1.9	32.8	0.7	4.4	15	●	-
ASITR 04M080-4015	4	0.5	60°	1.9	32.8	0.8	4	15	●	-
ASITR 05M050-5215	5	0.4	60°	2.5	37.7	0.5	5.2	15	●	-
ASITR 05M075-5115	5	0.5	60°	2.4	37.8	0.75	5.1	15	●	-
ASITR 05M100-4815	5	0.6	60°	2.3	37.9	1	4.8	15	●	-
ASITR 06M100-6215	6	0.6	60°	3	37.9	1	6.2	15	●	-
ASITR 06M125-6215	6	0.7	60°	3	38	1.25	6.2	15	●	-
ASITR 06M150-6215	6	0.8	60°	3	38.1	1.5	6.2	15	●	-
ASITR 06M175-6215	6	0.9	60°	3	38.2	1.75	6.2	15	●	-
ASITR 06M200-6215	6	1	60°	3	38.3	2	6.2	15	●	-

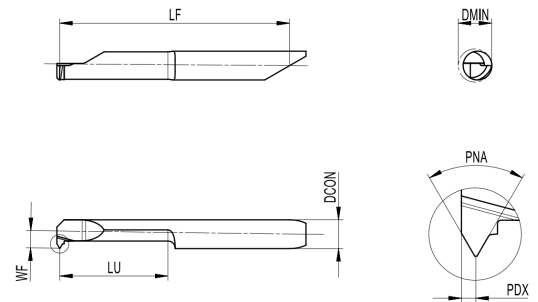
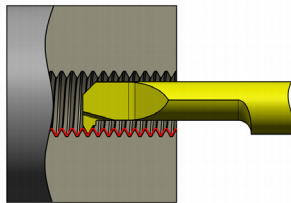
Products

ASIT U type - Small dia. internal UN threading tool



Product Code	Dimension (mm)								AP220U	
	DCON	PDX	PNA	WF	LF	TPI	DMIN	LU	R	L
ASITR 04U032-4015	4	0.6	60°	1.9	32.9	28	4	15	●	-
ASITR 04U028-4015	4	0.6	60°	1.9	32.9	32	4	15	●	-
ASITR 04U024-4215	4	0.7	60°	2	33	24	4.2	15	●	-
ASITR 05U020-5215	5	0.7	60°	2.5	38	20	5.2	15	●	-
ASITR 06U018-6215	6	0.6	60°	3	38.1	18	6.2	15	●	-
ASITR 06U016-6215	6	0.9	60°	3	38.2	16	6.2	15	●	-

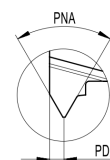
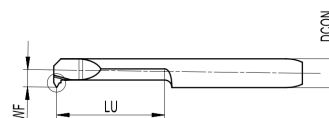
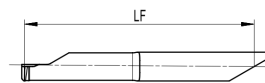
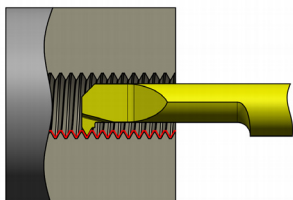
ASIT W type - Small dia. internal WORTH threading tool



Product Code	Dimension (mm)								AP220U	
	DCON	PDX	PNA	WF	LF	TPI	DMIN	LU	R	L
ASITR 05W028-5215	5	0.8	55°	2.5	38.1	28	5.2	15	●	-
ASITR 05W026-5215	5	0.8	55°	2.5	38.1	26	5.2	15	●	-
ASITR 05W024-5215	5	0.8	55°	2.5	38.1	24	5.2	15	●	-
ASITR 06W028-6215	6	0.8	55°	3	38.1	28	6.2	15	●	-
ASITR 06W026-6215	6	0.8	55°	3	38.1	26	6.2	15	●	-
ASITR 06W024-6215	6	0.8	55°	3	38.1	24	6.2	15	●	-
ASITR 06W022-6215	6	1	55°	3	38.3	22	6.2	15	●	-
ASITR 06W020-6215	6	1	55°	3	38.3	20	6.2	15	●	-
ASITR/L 06W019-6215	6	1	55°	3	38.3	19	6.2	15	●	●

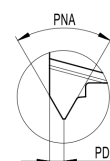
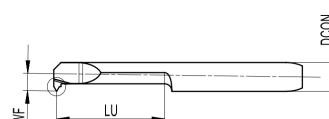
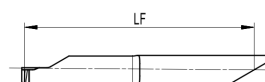
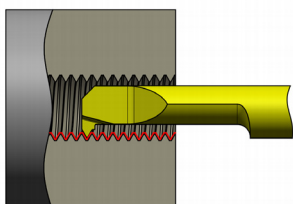
Products

ASIT N Type - Small dia. internal NPT threading tool



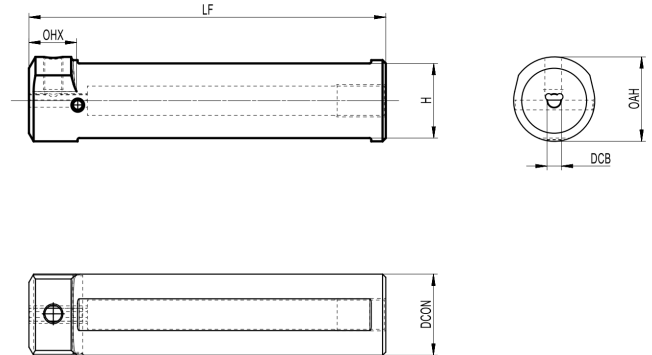
Product Code	Dimension (mm)								AP220U	
	DCON	PDX	PNA	WF	LF	TPI	DMIN	LU	R	L
ASITR 06N027-6215	6	0.8	60°	3	38.1	27	6.2	15	●	-
ASITR/L 06N018-6215	6	1	60°	3	38.3	18	6.2	15	●	●

ASIT T type - Small dia. TR threading tool



Product Code	Dimension (mm)								AP220U	
	DCON	PDX	PNA	WF	LF	P	DMIN	LU	R	L
ASITR 06T150-6220	6	0.6	30°	3	38.2	1.5	6.2	20	●	-
ASITR 06T200-6220	6	0.8	30°	3	38.4	2	6.2	20	●	-

Product holder



Product Code	DCB	DCON	LF	H	Stock
ASI 0010-04	4	10	65	8	●
ASI 0010-05	5				●
ASI 0012-04	4	12	70	10	●
ASI 0012-05	5				●
ASI 0012-06	6				●
ASI 0016-04	4	16	75	14	●
ASI 0016-05	5				●
ASI 0016-06	6				●
ASI 0016-08	8				●
ASI 0020-04	4	20	90	18	●
ASI 0020-05	5				●
ASI 0020-06	6				●
ASI 0020-08	8				●